



# Hydro One Proves Samson Synthetic Cordage Pulls More than Its Weight

For more than 100 years, Hydro One has supplied power to Ontario, Canada. Today, they are one of North America's largest transmission and distribution companies with almost 30,000 km (18,600 miles) of transmission lines, 281 transmission stations, 1,015 distribution and regulating stations, and 1.3 million customers. Hydro One's mission is to deliver electricity to their consumers safely, while managing their resources with excellence and innovation. That's why they turned to Samson for solutions to a couple of tough jobs.

"Hydro One has historically used AmSteel® as a rigging line," says Jeff Pellar, Work Methods Specialist for Hydro One. "It has proven to be very durable and is a highly valued tool." Their experience with AmSteel® a 12-strand single braid made with Dyneema® fiber, provided Hydro One with the confidence to explore purchasing long lengths of high-performance synthetic rope for use as pilot, intermediate, and/or bull lines for stringing conductors.

## AmSteel® II Plus: A Cost-Saving and Efficient Solution

"By using
AmSteel® II Plus we
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AmSteel® II Plus with
existing stringing
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is used."

The first project Pellar had in mind was a typical job, calling for a helicopter to fly out a pilot line that would then pull an intermediate line that would pull the bull line, which would pull a two-conductor bundle, with pulling tensions of up to 15,000 lb. "Neither the existing pilot line nor the intermediate line had this much pulling capacity," says Pellar.

Two 30,000-ft lengths of 7/8" Samson AmSteel® II Plus, a lightweight, double braid made with a Dyneema® fiber core and a polyester cover, was selected to replace both the intermediary line and the bull line due to its superior strength-to-weight ratio, which increased the overall pulling capacity for the job. The greater pulling capacity meant that it was a safer pull and a lightweight solution, because AmSteel® II Plus relieved the weight burden by as much as 10 lbs per 100 ft of line compared with the intermediate line.

"By using AmSteel® II Plus we were able to remove two steps in the process. And we were able to use the AmSteel® II Plus with existing stringing equipment—no special handling or special equipment was necessary the way it is when a very heavy steel bull line is used." An added benefit for Hydro One is the ease of splicing AmSteel® II Plus compared with the other product, which Pellar says "is complex to splice and requires special training." Furthermore, Pellar concluded that "tangible cost savings were realized during the installation of conductors on this project due to reduced handling and better utilization of equipment."

# **AmSteel**<sup>®</sup> More than a Rigging Rope

Hydro One's second project called for 500 kV circuits in four-conductor bundles to be pulled simultaneously. This installation, again, called for the use of a pilot line, an intermediate line, and with pulling tensions in excess of 20,000 lb this time, a steel bull line.

"The use of high-performance AmSteel® eliminated the need for the intermediate line, cutting one step out of the overall operation."

Considering the success they had with AmSteel® II Plus, Hydro One turned to Samson again, but chose to replace the pilot and intermediate lines with two 30,000-ft lengths of 5/8" AmSteel® the same rope they value and rely on for all their rigging.

"Its light weight and low elongation meant that AmSteel® as a pilot line was light enough for a helicopter to fly out and install stringing blocks, but it was also strong enough to pull in the steel bull line attached to the conductor," explains Pellar. "The use of high-performance

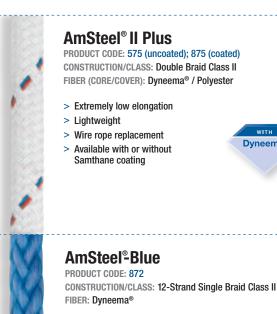
AmSteel® eliminated the need for the intermediate line, cutting one step out of the overall operation" again demonstrating how Samson stringing lines can save money and make operations more efficient.





## **Winch Lines**

When dead weight is being lifted or shifted, you can count on Samson's superior winch lines. Firm constructions, long lasting performance, and lifting capacity all easily define these ropes. They are available in several different fiber choices that enable you to regulate the length, diameter, and strength of the line. Samson winch lines are available in double or single braid, offering a choice of rope that will suit your specific application needs.



### AmSteel® II

PRODUCT CODE: 574 (uncoated); 874 (coated) CONSTRUCTION/CLASS: Double Braid Class II FIBER (CORE/COVER): Dyneema® / Polyester

- > Abrasion resistant
- > Extremely low elongation
- > Lightweight
- > Wire rope replacement
- > Available with or without Samthane coating



- > Maximum strength-to-weight ratio
- > Excellent flex-fatigue resistance
- > Highly abrasion resistant
- > Non-rotational
- > 1/7th the weight of wire
- > Same elongation as wire
- > Wire rope replacement
- > Samthane coated

### Stable Braid

PRODUCT CODE: 506 (uncoated); 806 (coated) CONSTRUCTION/CLASS: Double Braid Class II FIBER (CORE/COVER): Polyester / Polyester

- > Durable
- > Abrasion resistant
- > High resistance to UV degradation
- > High heat resistance
- > Low elongation
- > Excellent flex-fatigue resistance
- > Torque-free
- > Firm flexibility
- > Available with or without Samthane coating

### **AS-78**

PRODUCT CODE: 814

CONSTRUCTION/CLASS: 12-Strand Single Braid Class II FIBER: Dyneema®

- > Abrasion resistant
- > Enhanced creep properties
- > Excellent wear characteristics
- > Extremely low stretch
- > Highly flex-fatigue resistant
- > Similar elastic elongation to wire rope







## **Hand Lines**

Utility structures, linemen, and Samson hand lines are a natural fit. Our hand lines stand up to rigorous bending through blocks, yet they are still easy on the hands. With excellent grip, there are no slips, which allows the user to easily lift the load. Hand lines are available in an economical 3-strand or a nonrotational 12-strand. These ropes are backed by the quality for which Samson has become known.

## **Dura-Plex**

PRODUCT CODE: 360 (uncoated); 860 (coated)
CONSTRUCTION/CLASS: 12-Strand Single Braid Class I
FIBER: Polypropylene-Polyester Blend

- > Abrasion resistant
- > Flexible
- > Good grip
- > Holds knots well
- > Won't hockle
- > Available with or without Samthane coating

## **Quik-Spice**

PRODUCT CODE: 335

CONSTRUCTION/CLASS: 12-Strand Single Braid Class I FIBER: Ultra Blue Polyolefin

- > Samson's proprietary bi-polymer polyolefin fiber
- > Stronger than standard polypropylene by 30-35%
- > UV stabilized
- > Resists water
- > Excellent wet and dry abrasion resistance

### **Pro-Master**

PRODUCT CODE: 168

CONSTRUCTION/CLASS: 3-Strand Twisted Class I FIBER: Ultra Blue Polyolefin-Polyester Blend

- > High-tenacity polyester fiber
- > Balanced construction
- > Low stretch
- > Excellent knot holding
- > Retains shape with use
- > Remains flexible with use
- > Superior hand and lock-grip holding

### SSR-100-3

PRODUCT CODE: 200

CONSTRUCTION/CLASS: 3-Strand Twisted Class I FIBER: Ultra Blue Polyolefin-Polyester Blend

- > Higher strength than other combination ropes
- > More durable than polypropylene
- > More economical than polyester
- > Hockle resistant
- > Wear resistant
- > Easily spliced in the field

# Samson and Morpac Go the Distance

Tacoma Narrows transmission line, which was originally built in 1926, was a challenging project during the summer of 2007. One of the longest crossings in the world, the 6,240-foot line extends the length of the Tacoma Narrows.

When called on to provide the drum puller for threading the twin circuit estuary, Morpac Industries, Inc., sent a Morgan LH46 3-drum puller loaded with 9/16" AmSteel®Blue to do the job. "Samson rope has been used on Morgan line-stringing equipment for more than 20 years," says Pete Morgan of Morpac. "The superior strength-to-weight ratio of AmSteel®Blue makes it the ideal choice for helicopter threading of the pilot line."

Morpac also uses 9/16" Samson Tenex in their 8-part clipping blocks.

### **Ultra Blue-3**

PRODUCT CODE: 130

CONSTRUCTION/CLASS: 3-Strand Twisted Class I FIBER: Ultra Blue Polyolefin

- > Samson's proprietary bi-polymer polyolefin fiber
- > 30-35% stronger than standard polypropylene
- > Wear life is triple of standard polypropylene
- > Excellent grip
- > Water repellant
- > UV resistant
- > Easily spliced in the field
- > Meets IEC dielectric property standards



# **Pulling and Stringing Lines**

Samson pulling and stringing lines are available in long lengths and fit any winch on any job. Not only do these lines offer low stretch and durability but they also have excellent abrasion resistance. There is a wide offering in this category from economical polyester to low-stretch, low-creep, high-performance fibers. Turn to Samson for the standard in high-end stringing lines in the utility industry.



### AmSteel® II Plus

PRODUCT CODE: 575 (uncoated); 875 (coated) CONSTRUCTION/CLASS: Double Braid Class II FIBER (CORE/COVER): Dyneema® / Polyester

- > Extremely low elongation
- > Lightweight
- > Wire rope replacement
- > Available with or without Samthane coating



- Size-for-size, pulls heavier loads than traditional polyester lines
- Can be downsized to store longer lengths on reels

### Stable Braid

PRODUCT CODE: 506 (uncoated); 806 (coated) CONSTRUCTION/CLASS: Double Braid Class I FIBER (CORE/COVER): Polyester / Polyester

- > Durable
- > Abrasion resistant
- > High resistance to UV degradation
- > High heat resistance
- > Low elongation
- > Excellent flex-fatigue resistance
- > Torque-free
- > Firm flexibility

### AmSteel®-Blue

PRODUCT CODE: 872

CONSTRUCTION/CLASS: 12-Strand Single Braid Class II FIBER: Dyneema®

- > Maximum strength-to-weight ratio
- > Excellent flex-fatigue resistance
- > Highly abrasion resistant
- > Non-rotational
- > 1/7th the weight of wire
- > Same elongation as wire
- > Wire rope replacement
- > Samthane coated

## **Dura-Plex**

PRODUCT CODE: 360 (uncoated); 860 (coated) CONSTRUCTION/CLASS: 12-Strand Single Braid Class I FIBER: Polypropylene-Polyester Blend

- > Abrasion resistant
- > Flexible
- > Good grip
- > Holds knots well
- > Won't hockle
- > Available with or without Samthane coating

### **AS-78**

PRODUCT CODE: 814

CONSTRUCTION/CLASS: 12-Strand Single Braid Class II FIBER: Dyneema®

- > Abrasion resistant
- > Enhanced creep properties
- > Excellent wear characteristics
- > Extremely low stretch
- > Highly flex-fatigue resistant
- > Similar elastic elongation to wire rope

### AmSteel®-Blue Pulls Through for Henkels & McCoy

AmSteel®Blue has been an integral component in Henkels & McCoy heavy transmission jobs. "Dollar for dollar, pound for pound, AmSteel®Blue's high strength-to-size and -weight ratios are excellent, making it ideal for new installations and reconductor work. Most importantly, it has proven to be DEPENDABLE during the most difficult pulling scenarios. AmSteel®Blue is our first choice when it comes to lead lines used in Henkels & McCoy pulling operations."

Alan Lippy, Director - T&D Henkels & McCoy, Inc.

# **Nylite Assemblies**

#### SPOOLS, SHIELDS, AND SHACKLE ASSEMBLY

- > Easily installed into or removed from a premade soft eye.
- > Nylite spool is only 1/7th the weight of steel.
- > Connectors will not deform or rupture from repeated loadings.
- The shackle takes advantage of the high-strength Nylite connector and synthetic rope.

#### **WORKING DETAILS**

- > Working loads listed are in tons (2,000 lb).
- Working loads, as given, are based on pin-bore relationship provided by use of the Nylite Shackle. When using a nonstandard pin, the working load as given DOES NOT APPLY.
- > The HP aluminum spool is available for use with high-performance Class II ropes in sizes -1 through -5. Aluminum spools are not recommended for continuous use in submerged marine environments.
- > All working load values are based on a 4:1 safety factor.
- > Assembly ratings are based on the use of designated spools and shackles. Spools used in conjunction with other hardware are not rated by Samson.



NYLITE SPOOLS









HP Aluminum Spool





The working load limit (WLL) is stamped on each shackle.

#### CLASS I ASSEMBLY Nylite Assembly with Nylon Spool

Shackle Product Type Code		Size	Shield	Fits Rope Diameter		Fits Rope Circumference		Samson Minimum Eye Size	Assembly Working Load	Weight Each	Fits I Dian	neter	Fits F		Samson Minimum Eye Size	Assembly Working Load	Weight Each
Туре	code	SIZE	Color	MIN.	MAX	MIN.	MAX	INCHES	TONS	POUNDS	MIN.	MAX	MIN.	MAX	MM	TONS	KG
Zinc Plated	964-0320	-1	Blue	3/8"	1/2"	1-1/8"	1-1/2"	2-3/16"	1.1 tons	0.5 lb	9 mm	12 mm	27 mm	36 mm	56.6 mm	<b>1.1</b> tons	0.23 kg
Zinc Plated	964-0400	-2	Red	9/16"	5/8"	1-3/4"	2"	2-3/4"	1.6 tons	1.0 lb	14 mm	16 mm	42 mm	48 mm	68.0 mm	1.6 tons	0.45 kg
Galvanized	964-0520	-3	Green	3/4"	13/16"	2-1/4"	2-1/2"	3-3/4"	2.5 tons	1.6 lb	18 mm	20 mm	54 mm	60 mm	92.0 mm	2.5 tons	0.73 kg
Galvanized	964-0680	-4	Orange	7/8"	1-1/16"	2-3/4"	3-1/4"	4-7/8"	4.5 tons	3.8 lb	22 mm	26 mm	66 mm	78 mm	124 mm	4.5 tons	1.7 kg
Galvanized	964-0840	-5	Black	1-1/8"	1-5/16"	3-1/2"	4"	6-1/8"	7.5 tons	6.2 lb	28 mm	32 mm	84 mm	96 mm	156 mm	7.5 tons	2.8 kg
Galvanized	964-1120	-6	Yellow	1-1/2"	1-3/4"	4-1/2"	5-1/2"	7-5/8"	12.5 tons	19.0 lb	36 mm	44 mm	108 mm	132 mm	194 mm	12.5 tons	8.6 kg
Galvanized	964-1440	-7	Black	2"	2-1/4"	6"	7"	9-3/4"	20.0 tons	24.0 lb	48 mm	56 mm	144 mm	168 mm	248 mm	20.0 tons	10.9 kg
Galvanized	964-1680	-8	Black	2-1/2"	2-5/8"	7-1/2"	8"	11-1/4"	25.0 tons	38.0 lb	60 mm	64 mm	180 mm	192 mm	286 mm	25.0 tons	17.2 kg
Galvanized	964-2080	-9	Black	2-3/4"	3-1/4"	8-1/2"	10"	14"	35.0 tons	64.0 lb	68 mm	80 mm	204 mm	240 mm	356 mm	35.0 tons	29.0 kg

<sup>-1</sup> and -2 shackles are Electrolytic Zinc coated per ASTM B633-07 SC2 Type III. Sizes -3 through -9 shackles are hot-dip galvanized per ASTM A123.

### CLASS II ASSEMBLY Nylite Assembly with HP Aluminum Spool

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Shackle Product Type Code		Size	Shield Color	Fits Rope Diameter		Fits Rope Circumference		Samson Minimum Eye Size	Assembly Working Load	Weight Each	Fits I Diam		Fits F Circum		Samson Minimum Eye Size	Assembly Working Load	Weight Each
Туре	Code	SIZE	COIOI	MIN.	MAX	MIN.	MAX	INCHES	TONS	POUNDS	MIN.	MAX	MIN.	MAX	MM	TONS	KG
Zinc Plated	964-0321	-1	Blue	3/8"	1/2"	1-1/8"	1-1/2"	2-3/16"	2.7 tons	0.5 lb	9 mm	12 mm	27 mm	36 mm	56.6 mm	2.7 tons	1.2 kg
Zinc Plated	964-0401	-2	Red	9/16"	5/8"	1-3/4"	2"	2-3/4"	4.8 tons	1.1 lb	14 mm	16 mm	42 mm	48 mm	68.0 mm	4.8 tons	2.3 kg
Galvanized	964-0521	-3	Green	3/4"	13/16"	2-1/4"	2-1/2"	3-3/4"	5.8 tons	1.8 lb	18 mm	20 mm	54 mm	60 mm	92.0 mm	5.8 tons	3.9 kg
Galvanized	964-0681	-4	Orange	7/8"	1-1/16"	2-3/4"	3-1/4"	4-7/8"	11.5 tons	4.1 lb	22 mm	26 mm	66 mm	78 mm	124 mm	11.5 tons	9.1 kg
Galvanized	964-0841	-5	Black	1-1/8"	1-5/16"	3-1/2"	4"	6-1/8"	14.0 tons	6.8 lb	28 mm	32 mm	84 mm	96 mm	156 mm	14.0 tons	14.9 kg

<sup>-1</sup> and -2 shackles are Electrolytic Zinc coated per ASTM B633-07 SC2 Type III. Sizes -3 through -9 shackles are hot-dip galvanized per ASTM A123.

# **Whoopie Sling**

This adjustable, load-rated two-eye lifting sling has a permanent eye splice at one end and an adjustable eye at the other end, which allows it to adapt to loads of various sizes.

The adjustment allows snug lifting control and minimizes the number of fixed length slings required. Each sling is permanently tagged with

its capacity, polybagged, and shipped in a carton.

- > A permanent eye splice at one end and an adjustable eye at the other.
- > Adapts to varying loads.
- > Snug lifting control.
- > Minimizes the number of fixed length slings required.
- > Three sizes to choose from.
- > Permanently tagged with capacity.

Size INCHES	Color	Unit Weight POUNDS	Adjustment Length FEET	Perm. Eye Size INCHES	Single Leg POUNDS	Choker POUNDS	Basket POUNDS
1/2"	Blue	1.2 в	2-1/2 - 4 ft.	5"	2,200 lb	1,760 в	4,400 lb
5/8"	Red	1.7 lb	3-5 ft.	6"	3,200 lb	2,560 в	6,400 lb
3/4"	Orange	2.8 lb	3-1/2-6 ft.	7"	4,200 lb	3,380 в	8,400 lb

<sup>\*</sup> Rated capacities are for slings in vertical lift use and spliced in accordance with Samson factory procedure.

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Rated Capacities'

Load Angle Factor											
0°	15°	30°	45°	60°	75°						
1.00	.966	.866	.707	.500	.259						

For angles other than vertical, multiply by the "Load Angle Factor" in the table shown to obtain the reduced rating based on the calculated sling lift angle.





Dyneema" is a registered trademark of Royal DSM N.V. Dyneema" is DSM's high-performance polyethylene product. AmSteel" is a registered trademark of Samson Rope Technologies, Inc.